

**ASSA ABLOY** 



# **CURRIES Hurricane-Resistant Products**

### Windstorm Technical Data

July, 2012

Design Pressure	Product	Maximum Size of Opening	Hardware	Door	Face Type or Frame Glazing	For Use in the HVHZ <sup>1</sup>	FL Building Commision Approval Number
+/-150	Door (Component)	8'0"x 8'0"	Multi Point Lock Surface Vertical Rod	707 747	F, FV, FNV, FNV5, FNV6, FNV7, FNV8, FNV9	Yes	FL11537
+/-150	Frame (Component) Side Panel	8'0"x 8'0"	Multi Point Lock Surface Vertical Rod	707 747	N/A	Yes	FL11537
+/-115	Door and Frame Component	3'0"x 7'0"	Mortise Lock (latch bolt and dead bolt)	757	Flush	Yes	FL11537
+/-115	Door and Frame Component	3'0"x 7'0"	Mortise Lock (latch bolt and dead bolt), Rim Exit	707, 727, or 747	Flush	Yes	FL8768
+/-100	Door and Frame Component	3'0"x 7'0"	Cylindrical, Mortise Lock (latch bolt and dead bolt), Rim Exit	707, 727, 747 777, 777E	Flush	Yes	FL11537
+/-100	Door and Frame Component	3'0"x 7'0"	Cylindrical, Mortise Lock (latch bolt and dead bolt)	757	Flush	Yes	FL11537
+/-100	Door and Frame Assembly	3'0"x 7'0"	Sargent 8200 (latch bolt and deadbolt)	707	Flush	Yes	FL8394
+/-85	Door and Frame Assembly	4'0"x 7'0"	Sargent 8200 with surface bolts	747	Flush	Yes	None
+/-85	Door and Frame Assembly	3'0"x 7'0"	Sargent 6500	707	Flush	Yes	FL8394 FL6705
+/-80	Door and Frame Assembly	3'0"x 7'0"	Sargent 8900	707	707 Flush		FL8394
+/-75	Door and Frame Assembly	8'0"x 8'0"	Sargent HC8700 Sargent 8200 with surface bolts on both leafs	747	Flush	Yes	None
+/-72	Door and Frame Assembly	3'0"x 7'0"	Sargent 8200 / Sargent 10 line	707	707 Up to HG (24 x 32)		FL8394
+/-70	Door and Frame Component	6'0"x 7'0"	Mortise Lock (latch bolt and dead bolt) active, Flush Bolts Inactive	777 777E			FL11537
1.70	Door		Concealed Vertical Rod, Mortise Lock (latch bolt and dead bolt) active,	707, 727,	Up to HG (32 x 42)	Yes	FL11537
+/-70	(Component)	8'0"x 8'0"	Surface bolts inactive, Rim Exit, Surface Vertical Rod	or 747	Up to FL (34 x 78)	Yes	FL8768
+/-70	Frame	8'0"x 8'0"	Concealed Vertical Rod, Mortise Lock (latch bolt and dead bolt) active,	N/A	N/A	Yes	FL11537
+/-70	(Component)	00,00	Surface bolts inactive, Rim Exit, Surface Vertical Rod	N/A		Yes	FL8768
+/-70	Door	4'0"x 8'0"	Concealed Vertical Rod, Mortise Lock (latch bolt & dead bolt), Rim Exit,	707, 727,	Up to HG (32 x 42)	Yes	FL11537
.,	(Component)		Surface Vertical Rod	or 747	Up to FL (34 x 78)	Yes	FL8768
+/-70	Door (Component)	4'0"x 8'0"	Cylindrical Lock, Mortise Lock (latch bolt & dead bolt), Rim Exit	777 777E	Flush	Yes	FL4553
+/-70	Frame (Component)	4'0"x 8'0"	Concealed Vertical Rod, Mortise Lock (latch bolt and dead bolt), Rim Exit,	N/A	N/A	Yes	FL11537
	(compensity		Surface Vertical Rod		Up to HG (32 x 42) Up to FL (34 x 78)	Yes	FL8768
+/-70	Door (Component)	3'0"x 7'0"	Mortise lock (latch bolt & dead bolt), Cylindrical lock and Deadbolt, Interconnected Lock	607, 707, 727 or 747		Yes	FL11537 FL8768
	Frame: ReadySet Frame (Component)	3'0"x 7'0"	Mortise lock (latch bolt & dead bolt), Cylindrical lock and Deadbolt, Interconnected Lock	N/A	N/A	Yes	FL8768
+/-70						Yes	FL8768
+/-62	Door and Frame Assembly	8'0"x 8'0"	Sargent HC8700	747	Flush	Yes	FL8394

NOTE: Doors, frame, and hardware certified to: TAS 201, 202, 203, ASTM E330, E1886, E1996, ANSI A250.13 except where noted.

1) Products approved for use inside and outside high velocity Hurricane Zone (HVHZ). See Hurricane-Resistant Guide on website. www.curries.com

4 CURRIES Hurricane-Resistant Products

### Windstorm Technical Data

February, 2012

Design Pressure	Product	Maximum Size of Opening	Hardware	Door	Face Type or Frame Glazing	For Use in the HVHZ <sup>1</sup>	FL Building Commision Approval Number
+/-60	Door and Frame Assembly	6'0"x 7'0"	Sargent 8200 (latch bolt and deadbolt)	707	F	Yes	FL8394
+/-60	Door (Component)	6'0" x 8'0"	Concealed Vertical Rod, Mortise Lock (latch bolt and dead bolt) active, Surface bolts inactive, Rim Exit, Surface Vertical Rod	707, 727 or 747	Up to FG (24 x 66) Up to FL (24 x 78)	Yes	FL11537
+/-60	Frame With/Without Transom (Component)	Frame 6'0" x 8'0" or Transom Frame	Concealed Vertical Rod, Mortise Lock (latch bolt and dead bolt active), Surface bolts inactive, Rim Exit, Surface Vertical Rod	N/A	Glasslam Lami- nated Glass; 707 or 747 panels	Yes	FL11537
+/-60	Door (Component)	3'0" x 8'0"	Concealed Vertical Rod, Mortise Lock (latch bolt and dead bolt), Rim Exit, Surface Vertical Rod	707, 727 or 747	Up to FG (24 x 66) Up to FL (24 x 78)	Yes	FL11537
+/-60	Frame With/Without Transom (Component)	Frame 3'0" x 8'0" or Transom Frame	Concealed Vertical Rod, Mortise Lock (latch bolt and dead bolt), Rim Exit, Surface Vertical Rod	N/A	Glasslam Lami- nated Glass; 707 or 747 panels	Yes	FL11537
+/-60	Door	. 3'0" x 7'0"	Concealed Vertical Rod, Rim Exit, Surface Vertical Rod	607, 707, 727	Up to FG (24 x 66)	Yes	FL11537
17 00	(Component)	00 110	Mortise Exit	or 747	Up to FL (24 x 78)	Yes	FL6351
+/-60	(Component)	3'0" x 7'0"	Mortise lock Cylindrical lock Interconnected Lock	607, 707, 727 or 747	Up to FG (24 x 66) Up to FL (24 x 78)	Yes	FL11537
						Yes	FL6351
+/-60	Door (Component)	6'0" x 7'0"	Rim Exit	607, 707, 727 or 747	Up to FG	Yes	FL11537
+/-60	Frame (Component)	3'0" x 7'0"	Cylindrical lock	N/A	N/A	Yes	FL11537
.,	ReadySet		Mortise Lock			Yes	FL6351
+/-60	Frame (Component)	3'0" x 7'0"	Cylindrical lock Mortise Lock	N/A	N/A	Yes	FL11537
	Frame	Oidelight	Concealed Vertical Rod, Cylindrical lock		Glasslam Lami-	Yes	FL6351 FL9004
+/-60	(Component) Max Door Size: 3'0" x 7'0"	Sidelight: 4'0" x 7'0"	Mortise Lock, Rim Exit, Surface Vertical Rod Interconnected Lock	N/A	nated Glass; 707 or 747 panels	Yes	FL6351
+/-60	Frame Transom:	Transom:		N/A	Glasslam Lami- nated Glass; 707 or 747 panels	Yes	FL11537
+/-00	(Component)	(Component) 3'0" x 10'2"	Surface Vertical Rod Interconnected Lock			Yes	FL6351
+/-60	Store Front	Frame: 10'0" height	N/A	N/A	Glasslam Lami- nated Glass 707 or 747 panels	Yes	
1, 50						Yes	FL9004
+/-57.2	Door and Frame Assembly	4'0" x 7'0"	Sargent HC8800	747	F	Yes	FL8394
+/-50	Door and Frame Assembly	8'0" x 8'0"	Sargent 10 line or 6500 Series with 480 deadbolt 988 surface bolts both leafs	707	FGL up to 32" x 74"	Yes	FL8394
+/-50	Door Component	3'0" x 7'0"	Mortise Lock, Cylindrical Lock and Rim Exit	607 or 707	F	Yes	FL11537
+/-50	Frame Component	3'0" x 7'0"	Mortise Lock, Cylindrical Lock and Rim Exit	607 or 707	N/A	Yes	FL11537

NOTE: Doors, frame, and hardware certified to: TAS 201, 202, 203, ASTM E330, E1886, E1996, ANSI A250.13 except where noted.

1) Products approved for use inside and outside high velocity Hurricane Zone (HVHZ). See Hurricane-Resistant Guide on website. www.curries.com



ASSA ABLOY



# CURRIES Products That Meet FEMA 361 FEMA 320, and ICC 500 Guidelines

## Windstorm Technical Data

March, 2011

Static Test Pressure	Static Design Pressure	Impact	Product	Maximum Size of Opening	Hardware	Door	Face Type	Certification Agency
+/- 252	+/- 210	15 lb 2 x 4 @ 100 mph	StormPro Door and Frame Assembly	4'0" x 8'0" Single or 8'0" x 8'0" Pair	Multi Point Lock (Corbin FE6800, Sargent FM7100, Yale 7380(F) Active or single 988CR, 988, 988Y inactive	StormPro 361	F	UL
+ 296 - 270	+ 246 - 225	15 lb 2 x 4 @ 100 mph	StormPro Door and Frame Assembly	4'0" x 8'0" single or 8'0" x 8'0" Pair	Sargent FM8700 Sargent HC980 Mullion Optional	StormPro 361	F	UL
+/- 197	+/- 146	15 lb 2 x 4 @ 100 mph	Door and Frame Assembly	3'0" x 7'0"	Sargent 10 line; Three Medeco Maximum Dead Bolts	StormPro 320	F	UL
+/- 252	+/- 210	15 lb 2 x 4 @ 100 mph	Door and Frame Shutter	4'0" x 6'8"	Corbin Russwin FE 6700, Sargent FM 6100, Yale 7370(F)	StormPro Shutter	F	UL
+/- 296	+/- 246	15 lb 2 x 4 @ 100 mph	StormPro Door and Frame Assembly	4'0" x 8'0" Single or 8'0" x 8'0" Pair	Multi Point Exit Corbin FE708A Mullion Required for Pairs	StormPro 361	F	UL

### **Fire Rated Impact Glazing**

Design Pressure	Product	Maximum Size of Opening	Hardware	Door	Face Type or Frame Glazing	Certification Agency	Dade County Acceptance Number	Florida Building Commission Approval Number
+/-70	Frame w/wo Transom (Component)	3'0" x 8'0" single 6'0" x 8'0" pair Maximum frame size in masonry 13'6" x 8'0" 12'0" x 8'0" in stud walls	Concealed Vertical Rod, Mortise Lock (latch bolt & dead bolt active: Surface bolts inactive), Rim Exit, Surface Vertical Rod	N/A	Vetrotech Fire/Hurri- cane Impact Rated Glass	WHI	None	FL12537
+/-70	Window Frame	Maximum 13'6" x 8'0" in masonry 12'0" x 8'0" in stud walls	Concealed Vertical Rod, Mortise Lock (latch bolt & dead bolt active: Surface bolts inactive), Rim Exit, Surface Vertical Rod	N/A	Vetrotech Fire/Hurri- cane Impact Rated Glass	WHI	None	FL12537

NOTE: 70 psf transom sidelight frame may be fire rated up to and including 90 minutes. Use Vetrotech SGG Swissflam 45 IGU HI for 45 minute rated frames. Vetrotech SGG Contraflam 60 IGU HI for 60 minutes rated frames, and Vetrotech SGG Contraflam 90 IGU HI for 90 minute rated frames.

Doors rated at 70 psf and less may be fire rated up to and including 90 minutes using Vetrotech SGG Keralite FR-Ultra IGU HI. Maximum size 23" x 53"

September, 2010

Hurricane

ASSA ABLOY

DESIGN PRESSURE +/- 70 psf IMPACT MISSILE LEVEL - D 90 MINUTE MAXIMUM RATING CLEAR GLASS ONLY							
MAXIMUM FRAME SIZES							
MASONRY	MAXIMUM OVERALL TRANSOM FRAME SIZE MASONRY STUD CONSTRUCTION MAXIMUM OVERALL SIDELIGHT FRAME SIZE MASONRY STUD CONSTRUCTION MAXIMUM SINGLE OUT-SWING DOOR SIZE MAXIMUM SINGLE IN-SWING DOOR SIZE MAXIMUM PAIR OF OUT-SWING DOORS SIZE MAXIMUM PAIR OF OUT-SWING DOORS SIZE MAXIMUM SIDE LIGHT OR PANEL OPENING SIZE MAXIMUM VISIBLE LIGHT - 90 MINUTE MAXIMUM VISIBLE LIGHT OR PANEL OPENING MAXIMUM VISIBLE LIGHT OR PANEL OPENING MAXIMUM VISIBLE LIGHT	13'6" WIDTH 12'0" WIDTH 12'0" WIDTH 12'0" WIDTH 36" WIDTH 36" WIDTH 36" WIDTH 36" WIDTH 34-3/4" WIDTH 34-3/4" WIDTH 72" WIDTH 70-3/4" WIDTH	100" HEIGHT 100" HEIGHT 100" HEIGHT 90" HEIGHT 96" HEIGHT 96" HEIGHT 94" HEIGHT 92-3/4" HEIGHT 88-9/16" HEIGHT 14" HEIGHT 30" HEIGHT				
WALL CONSTRUCTION BUILDING STRUCTURE	ALLOWED IN MASONRY, STEEL STUD, WOOD STUD, WALLS, OR STEEL						
FRAME CONSTRUCTION	16 GAUGE STEEL FRAME WITH REINFORCEMENTS AND WELDED CORNER CONSTRUCTION						
FRAME DIMENSIONS	JAMB AND MULLION DEPTH – MINIMUM - 5-3/4" - MAXIMUM - 14" JAMB FACES - 2" HEAD AND MULLION FACES - MINIMUM - 2" - MAXIMUM – 4" SOFFIT – MINIMUM - 1" RABBET (DOOR SIDE) – MINIMUM – 1-15/16" 1-5/16" THICKNESS - 45 MINUTE RATED GLASS - RECOMMEND 2-1/8" (2.125) RABBET 1-9/16" THICKNESS - 60 MINUTE RATED GLASS - RECOMMEND 2-3/8" (2.375) RABBET 1-7/8" THICKNESS - 90 MINUTE RATED GLASS - RECOMMEND 2-11/16" (2.6875) RABBET STOP HEIGHT (DOOR STOP AND GLAZING) MINIMUM – 5/8"						
MATERIAL – COLD ROLLED, GALVANIZED, GALVANNEALED, OR STAINLESS STEEL 18 GAUGE STEEL STOP DEPTH – MINIMUM 5/8" FASTENERS - #8x 1-1/2" OVAL HEAD TEK SCREWS. LOCATED 2" FROM END AND 12" ON CENTER MAXIMUM							
ANCHORS	MASONRY "T", PIPE SPACER, WIRE ANCHOR, WELDED EWA, WOOD STUD, OR STEEL STUD ANCHORS						
DOOR	HURRICANE-RESISTANT LISTED AND FIRE RATED 707, 727, OR 747 MAXIMUM VISIBLE LIGHT IN DOOR 23" WIDTH, 53" HEIGHT TYPE 8 WINDOW KIT ONLY, 1-5/8" POCKET						
HARDWARE RESTRICTIONS	HARDWARE RESTRICTED TO WINDSTORM LISTED PR	ODUCTS					





### Windstorm Technical Data

October, 2012

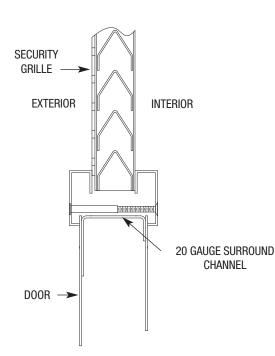
### DESIGN PRESSURE +/- 70 PSF IMPACT MISSILE LEVEL - D 350 FT/LBS NON FIRE RATED

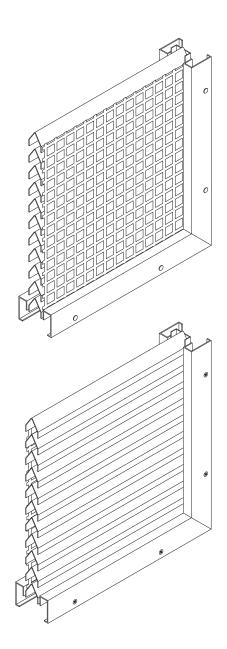
#### LOUVER NOTES:

- CAN ONLY BE USED IN CURRIES 707 OR 747 DOOR CONSTRUCTION.
- ONLY CURRIES WLV60 LOUVER CAN BE USED.
- LOUVER INCLUDES GALVANIZED MATERIAL AND SECURITY SCREEN.
- 20 GAUGE SURROUND CHANNEL MUST BE INSTALL ON PERIMETER OF LOUVER CUTOUT.
- MUST BE FACTORY INSTALL OR BY A UL OR WARNOCK WINDSTORM SECOND LOCATION.
- CAN BE USED WITH ANY HURRICANE-RESISTANT APPROVED HARDWARE.
- A 6" MINIMUM DIMENSION FORM STILE OR RAIL IS REQUIRED.
- BUG SCREEN IS OPTIONAL.
- FREE AIR FLOW = 40%

#### SIZES:

- 3070 DOOR 12" MINIMUM, 24" MAXIMUM WIDTH 12" MINIMUM, 72" MAXIMUM HEIGHT
- 3080 DOOR 12" MINIMUM, 24" MAXIMUM WIDTH 12" MINIMUM, 78" MAXIMUM HEIGHT
- 4080 DOOR 12" MINIMUM, 34" MAXIMUM WIDTH 12" MINIMUM, 78" MAXIMUM HEIGHT





## 8 StormPro 320 Door and Frame Assembly (T2)

Windstorm Technical Data

Tornado

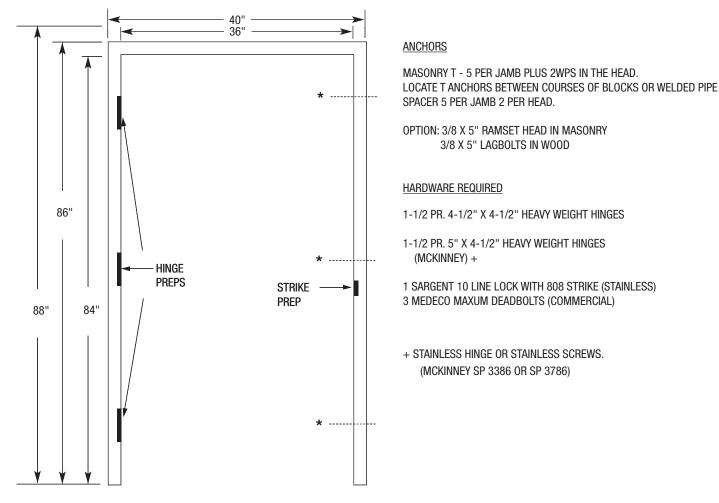


August, 2012

### **ONLY AVAILABLE WITH SDI HINGE LOCATIONS**

STORMPRO 320 DOOR AND FRAME ASSEMBLY STATIC TEST PRESSURE 1.37 PSI (+/- 197 PSF) STATIC DESIGN PRESSURE (+/- 146 PSF)

> SINGLE OPENING 3070 MAXIMUM MASONRY FLUSH PROFILE 14 GAUGE STEEL KD OR SEAM WELDED CORNERS JAMB DEPTHS 5-3/4" THROUGH 14" 4" FACE HEAD OPTION



\* STRIKE PREPARATION FOR MEDECO MAXUM DEADBOLT.

NO STRIKE REQUIRED. PREPARATION IN FRAME IS ALL THAT IS NEEDED. PREPARATION IS COMPLETE IN FRAME INCLUDING COVERBOX. 

# ASSA ABLOY

# Windstorm Technical Data

August, 2012

### **ONLY AVAILABLE WITH SDI HINGE LOCATIONS**



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### **STORMPRO 320 DOOR AND FRAME ASSEMBLY** STATIC TEST PRESSURE 1.37 PSI (+/- 197 PSF) STATIC DESIGN PRESSURE (+/- 146 PSF)

- FLUSH DOORS ONLY. HANDED "A" BEVEL
- SINGLE OPENING 3070 MAXIMUM
- 747 SERIES 14 GAUGE STEEL

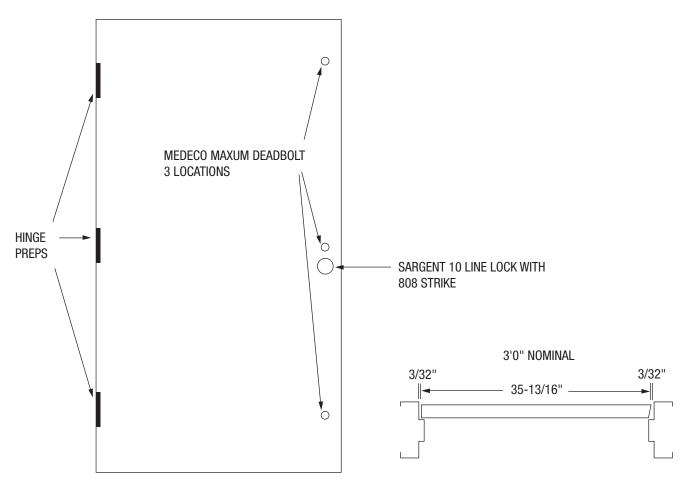
Tornado

- T WELDED SEAMLESS EDGES
- WELDED FLUSH TOP CAP

#### HARDWARE REQUIRED

1-1/2 PR. 4-1/2" X 4-1/2" HEAVY WEIGHT HINGES+

- 1-1/2 PR. 5" X 4-1/2" HEAVY WEIGHT HINGES+ (MCKINNEY)
- 1 SARGENT 10 LINE LOCK WITH 808 STRIKE (STAINLESS) 3 MEDECO MAXUM DEADBOLTS (COMMERCIAL)
- + STAINLESS HINGE OR STAINLESS SCREWS. (MCKINNEY SP 3386 OR SP 3786)



## 10 StormPro 361<sup>®</sup> Door Construction (T6)

Tornado

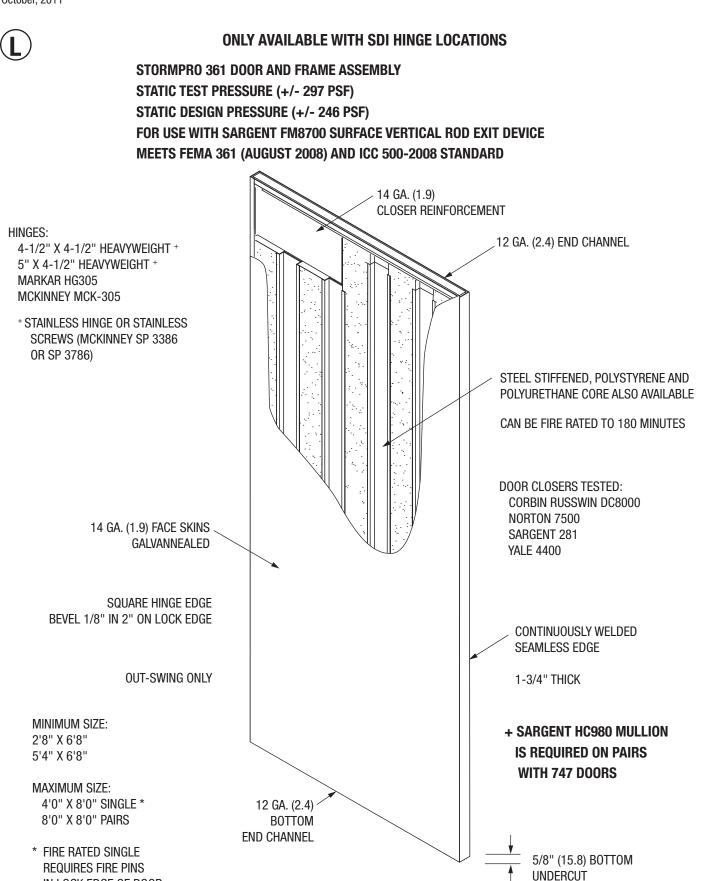
**CURRIES** 

ASSA ABLOY



IN LOCK EDGE OF DOOR.

October, 2011

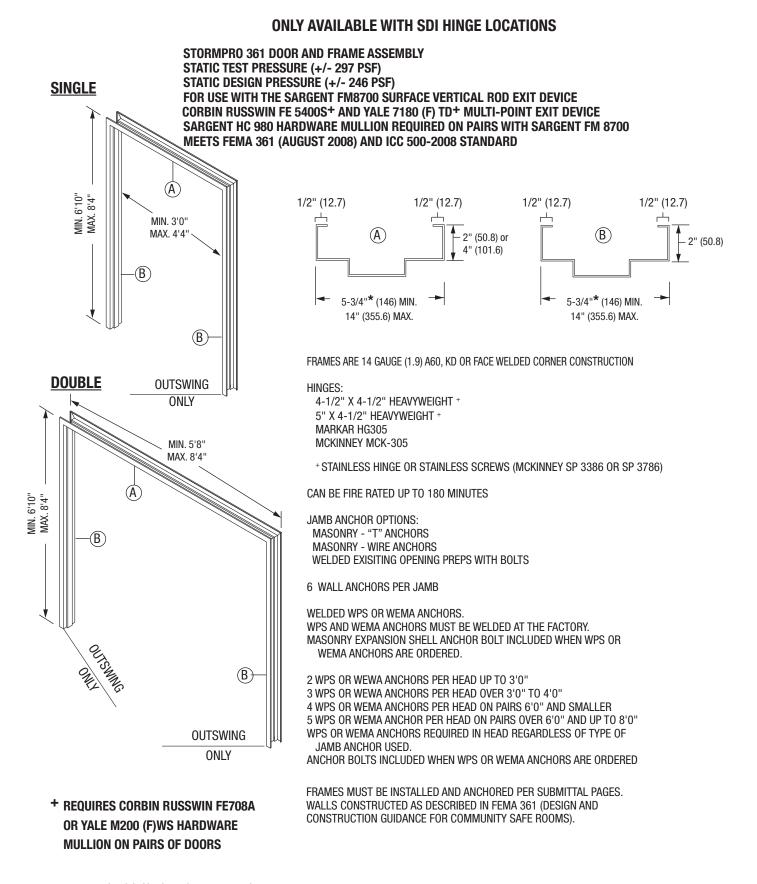




### 11 StormPro 361<sup>®</sup> Frame Construction (T6)

Windstorm Technical Data

October, 2011



## 12 StormPro 361<sup>®</sup> Door Construction (T6)

Windstorm Technical Data

Tornado 💆

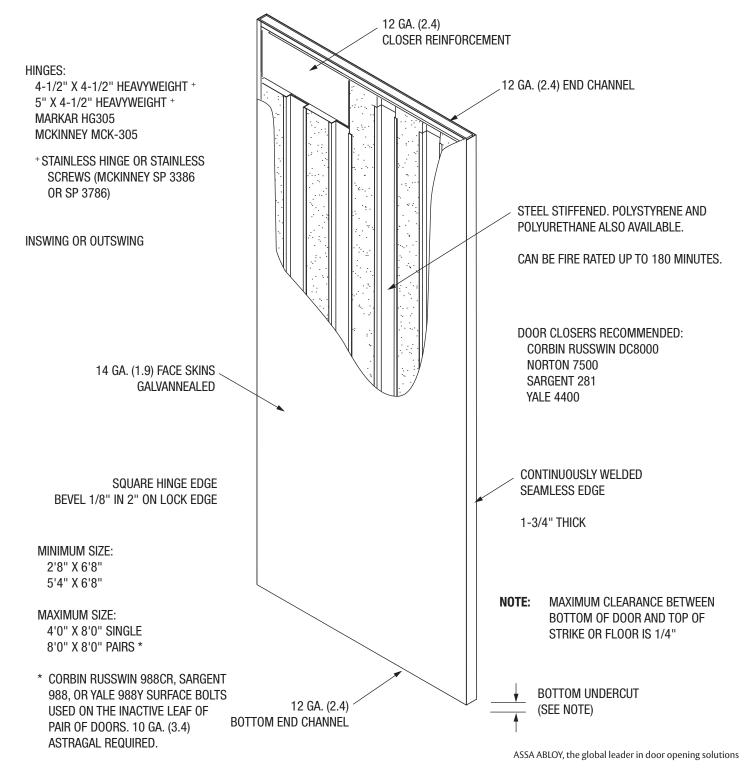




December, 2011

### **ONLY AVAILABLE WITH SDI HINGE LOCATIONS**

STORMPRO 361 DOOR AND FRAME ASSEMBLY STATIC TEST PRESSURE (+/- 297 PSF) STATIC DESIGN PRESSURE (+/- 246 PSF) FOR USE WITH CORBIN RUSSWIN FE6800, SARGENT FM7100, OR YALE 7380 (F) MULTI-POINT LOCK.



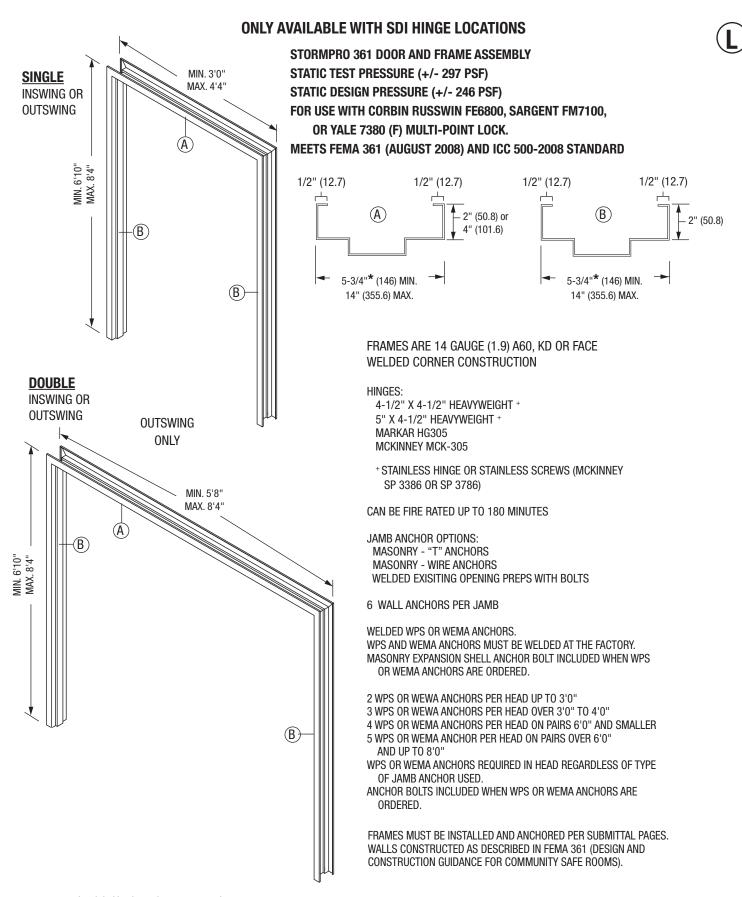


Tornado



Windstorm Technical Data

December, 2011



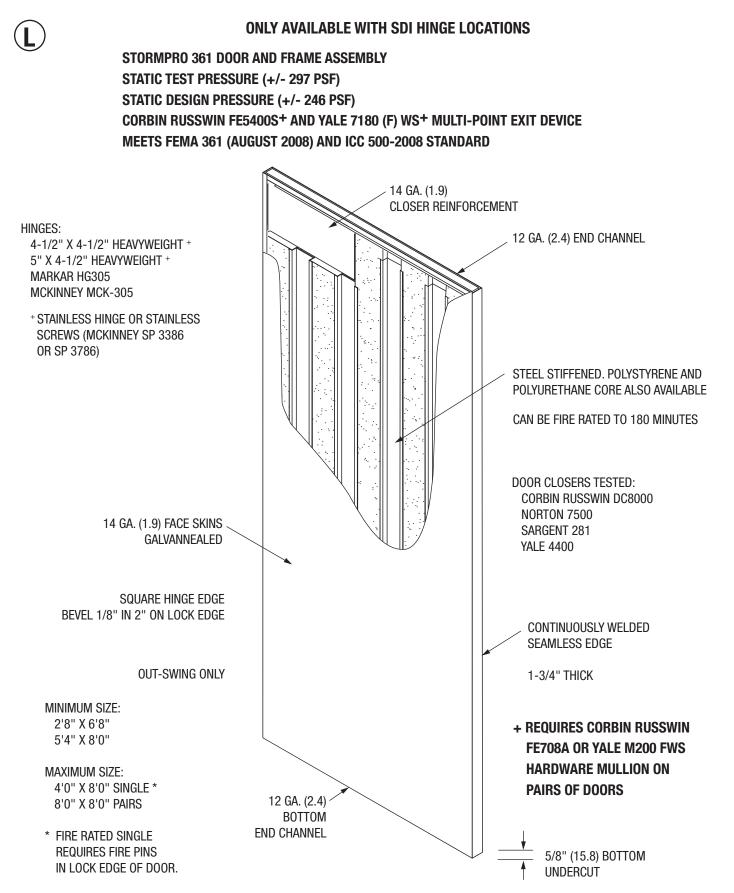
## 14 StormPro 361<sup>®</sup> Door Construction (T6)

Tornado



Windstorm Technical Data

October, 2011





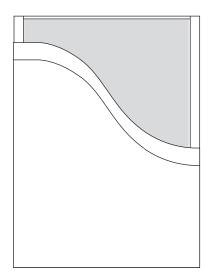
## 15 StormPro Window Shutter

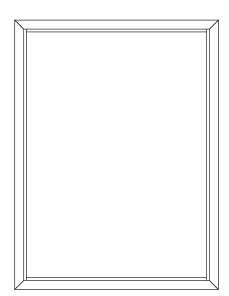
Windstorm Technical Data

October, 2011

### **ONLY AVAILABLE WITH SDI HINGE LOCATIONS**

StormPro Window Shutter Door and Frame Assembly UL Certified Static test pressure (+/- 252 PSF) Static design pressure (+/- 210 PSF) 100 mph impact with 15 lb 2" x 4" Meets FEMA 361 (August 2008) and ICC 500-2008 standard





**INSWING ONLY** 

#### DOOR

- 16 ga. A60 (RK) skins
- Optional Cold Rolled Skins (CRS)
- Flush only
- Polyurethane core
- 10 ga. steel liner
- Minimum width 1'8" to 4'0" max.
- Minimum height 3'0" to 6'8" max.
- · Continuous weld edge
- 1/4" undercut required

#### HARDWARE

- Corbin Russwin FE 6700, SARGENT FM6100, YALE 7370 concealed multi-point lock\*
- McKinney 73980 or 73981 Butt Hinges
- McKinney MCKHG305 Continuous Hinge
- Markar HG305 Continuous Hinge
- \* Lock located at centerline of frame opening height.

#### FRAME

- 14 ga. A60 (RK) masonry
- Optional Cold Rolled Steel (CRS)
- 5-3/4" 14" jamb depth minimum 2" face required
- Factory welded construction required
- Jamb anchor options:
- Masonry "T" anchors
- Masonry wire anchors
- WPS or WEMA
- Quantity of Anchors required in jamb:
  - 2 Anchors up to 3'0"
  - 3 Anchors up to 5'0"
  - 4 Anchors up to 6'8"
- Quantity of Anchors required in head and sill:
  - 2 WPS or WEMA anchors up to 3'0"
  - 3 WPS or WEMA anchors 3'0" to 4'0"
- WPS or WEMA anchors must be welded at the factory. Masonry expansion shell anchor bolts included when WPS or WEMA anchors are ordered
- · Window option on opposite door rabbet